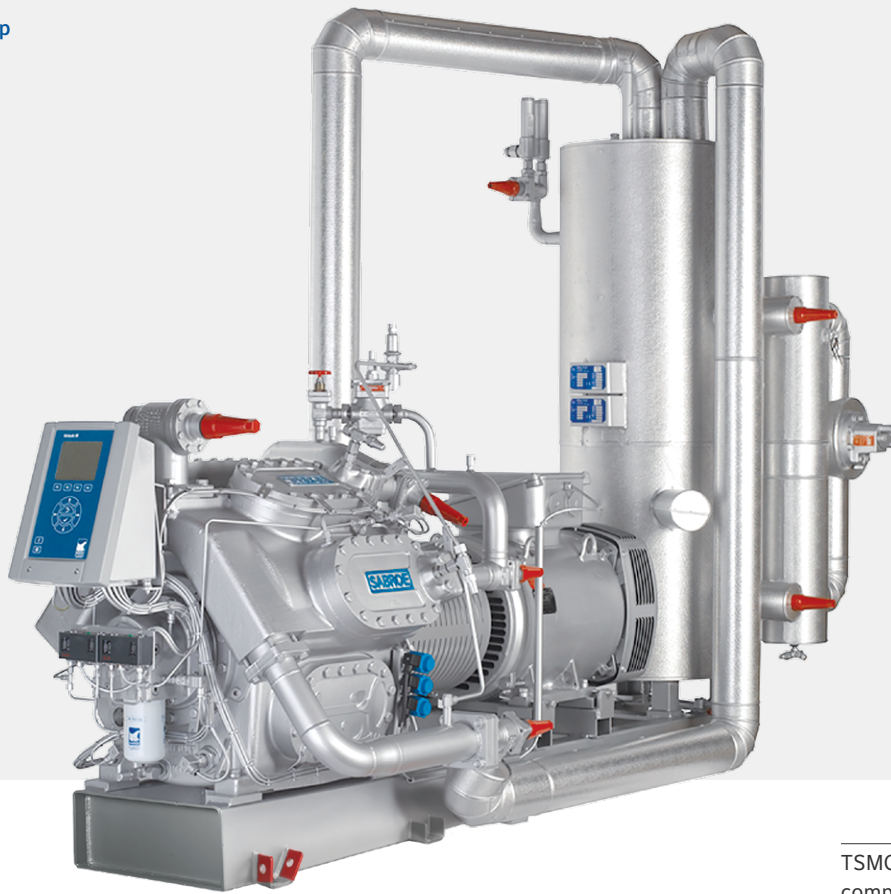




SABrecip



TSMC 108 two-stage reciprocating compressor unit shown with closed flash inter-stage cooling system and UniSAB systems controller

# Sabroe TCMO/TSMC two-stage reciprocating compressor units

Two-stage versions of CMO and SMC reciprocating compressors, with swept volumes of 150–1,000 m<sup>3</sup>/h

Sabroe TCMO/TSMC two-stage reciprocating compressors are an economical operating alternative to single-stage compressors in smaller low-temperature refrigeration installations.

TCMO/TSMC compressor units are also ideal for medium-size industrial refrigeration installations that involve a big temperature range, such as freezer installations. Furthermore, these units are easy to customise with intermediate cooling systems.

Using a two-stage setup built together as a single unit helps avoid equipment duplication – and thus reduce costs and save space.

Our three-year guarantee covers the complete unit, including compressor block, UniSAB, motor and coupling – for all refrigerants.

**Range** - Eight different models are available to provide swept volumes of between 150 and 1,000 m<sup>3</sup>/h.

Advantages	Benefits
Splitting the temperature lift into two separate stages reduces overall energy consumption	Two-stage installations are relatively cost-effective, which helps reduce energy costs
Relatively small footprint	Can be installed in relatively small locations, or where space is limited
High coefficient of performance (COP), with excellent performance under part-load conditions	Low power consumption, which greatly reduces operating costs
Variable-speed drive (optional) provides stepless capacity control over the entire operating range	Power consumption and operating costs kept to a minimum



## Technical data

Model	Number of cylinders low/high-pressure side	Swept volume		Nominal capacities* in kW -40/+35°C		Unit dimensions in mm			Weight excluding motor	Sound pressure level	
		1500 rpm	1800 rpm	1500 rpm	1800 rpm	L	W	H		1500 rpm	1800 rpm
		m <sup>3</sup> /h	m <sup>3</sup> /h						kg	db(A)	db(A)
<b>TCMO 28</b>	6 / 2	146	175	20	24	1400-1750	700	1000	500	68	70
<b>TCMO 38</b>	6 / 2	170	205	23	28	1400-1750	700	1000	500	69	71
<b>TSMC 108 S</b>	6 / 2	339	407	50	60	2311-2915	1052	1247	1746	80	82
<b>TSMC 108 L</b>	6 / 2	424	509	66	79	2311-2915	1052	1247	1781	81	83
<b>TSMC 108 E</b>	6 / 2	509	N/A	81	N/A	2311-2915	1052	1247	1796	81	83
<b>TSMC 116 S</b>	12 / 4	679	814	100	121	3329-3737	1327	1445	2791	81	83
<b>TSMC 116 L</b>	12 / 4	848	1018	133	159	3329-3737	1327	1445	2841	82	84
<b>TSMC 116 E</b>	12 / 4	1018	N/A	163	N/A	3329-3737	1327	1445	2891	83	84

Dimensions, weight and sound pressure levels are guidelines only.

\* Nominal capacities are based on:

1500 rpm at 50 Hz.  
1800 rpm at 60 Hz or VSD.

Refrigerant: R717  
Other refrigerants available on request.

**For R717**  
2K liquid subcooling, 0.5 K non-usable suction superheat and liquid subcooling in intermediate cooler to 10K above intermediate temperature.

**For TCMO**

Design pressure, HP side: 28 bar  
Design pressure, LP side: 18 bar  
Differential pressure: 25 bar.

**For TSMC**

Design pressure, HP side: 28 bar  
Design pressure, LP side: 18 bar  
Differential pressure: 25 bar.

Sound pressure levels measured in free field, over reflecting plane and one metre distance from the compressor block.

## Options

- UniSAB systems controller
- Gauges, thermometers and temperature/pressure control switches
- Oil level regulator (for use in parallel systems)
- ATEX-compliant configuration
- Special vibration dampening
- Intermediate cooling systems

Min./max. speed	R717
<b>TCMO</b>	700-1800 rpm
<b>TSMC S</b>	500-1800 rpm
<b>TSMC L</b>	500-1800 rpm
<b>TSMC E</b>	500-1500 rpm